

**AVENTICS** 

# Base plate, ports 2 and 4 on bottom

- standard ISO 5599-1
- Frame size ISO 1
- type F
- Compressed air connection output G 1/4
- Can be assembled into blocks
- Single base plate principle
- Reversed pressure supply permissible
- With collective pilot air exhaust



#### Standards

Compressed air connection Working pressure min./max. Ambient temperature min./max. Medium temperature min./max. Medium Number of valve positions max. Grid dimension Direction of pneumatic port (1) Direction of pneumatic port (3,5) Direction of pneumatic port (2,4) Direction of pneumatic port (12) Direction of pneumatic port (14) Exhaust (3,5) Exhaust type Mounting screw Weight

ISO 5599-1 according to ISO 5599-1 -0,95 ... 16 bar -25 ... 70 °C -25 ... 70 °C Compressed air 1 43 mm On the side On the side Down On the side On the side With directional exhaust (3/5) Ports separated hexagon head 0,246 kg

G 1/8

### Technical data

Part No.	Out	air connection put / 4]	Compressed air connection Pilot connection [12]					
1825503144	G	1/4	G 1/8					
Part	: No.	Compressed air connection Pilot control exhaust IRI						

Scope of delivery incl. seal and mounting screws

1825503144

### Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

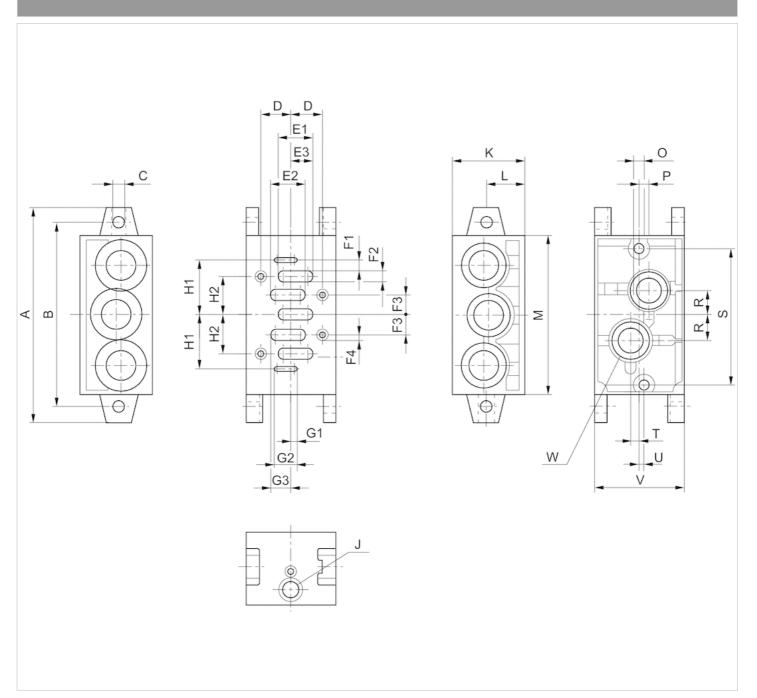


## Technical information

Material	
Housing	Die-cast aluminum
Base plate	Die-cast aluminum
Seal	Acrylonitrile butadiene rubber

### Dimensions

#### Dimensions





## Dimensions

Part No.	А	В	С	D	E1	E2	E3	F1	F2	F3	F4	G1	G2	G3	H1	H2	J	K	L	М	0
1825503144	110	95	5,5	14	16,5	16,5	11,25	3	4,5	9	M5	3	13,5	11,25	26,5	18	G 1/8	44	22	85	M5
Р		R S			Т			U			V			VV							
7,5			13			71			1,5			3			43			G 1/4			

Efficient pneumatic solutions, our program: cylinders and drives, valves and valve systems, air supply management



Visit us: Emerson.com/Aventics

Your local contact: Emerson.com/contactus

Q Emerson.com

in

- Facebook.com/EmersonAutomationSolutions
  - LinkedIn.com/company/Emerson-Automation-Solutions
    - Twitter.com/EMR\_Automation

An example configuration is depicted on the title page. The delivered product may thus vary from that in the illustration. Subject to change. This Document, as well as the data, specifications and other information set forth in it, are the exclusive property of AVENTICS GmbH. It may not be reproduced or given to third parties without its consent. Only use the AVENTICS products shown in industrial applications. Read the product documentation completely and carefully before using the product. Observe the applicable regulations and laws of the respective country. When integrating the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgement and verification. It must be remembered that the products are subject to a natural process of wear and aging.

The Emerson logo is a trademark and service mark of Emerson Electric Co. Brand logotype are registered trademarks of one of the Emerson family of companies. All other marks are the property of their respective owners. © 2020 Emerson Electric Co. All rights reserved. 2020-12 2020-12



## **CONSIDER IT SOLVED**<sup>®</sup>